

# AQL (Acceptance Quality Limit) For Esperanza

## Minor Defects

### Cleanliness:

Stain
Oil spots
Oil stain
Water spots
Water stain
Rust stain
Chalk mark
Glue stain
Glue mark
Untrimmed thread ends
Loose thread
Dust fibers attached on fabric surface
Loose fibers attached on fabric surface

### Appearance:

Color shade variation
Fold mark
Unmatched checks
Unmatched stripes
Washing mark

### Seaming defects:

Puckered seam
Uneven pleats length
Uneven darts width
Uneven seam length
Twisting in turn ups

### Stitching defects:

Skipped stitches
Run-off stitching
Uneven stitching
Irregular stitching
Wavy stitching
Loose stitch tension
Uneven stitch tension
Uneven stitch density
Unmatched join stitching

**PLACKET, Buttoning, Fly:**

Uneven placket width
Uneven placket length
Visible under placket
Twisted, slanted, curved or pleated placket
Zipper sewn curved or with wrong ease
Buttoning (press buttons or Velcro closure) not aligned

**Button and Button Hole:**

Unaligned button and button hole
Misplaced button and button hole

**Sleeve and Cuff:**

Uneven sleeve length
Uneven cuff width
Uneven cuff height

**Front / Back Shoulder /Yoke:**

Excess gathering at yoke seam
Unmatched seams at armhole
Improper gathering at sleeve cap

**POCKET and Pocket Flap:**

Unaligned front pockets (high - low pocket)
Slanted pocket
Excess tightness or fullness of pocket
Pocket cloth not smooth when bar tacking
Misplaced pocket position

**Hem:**

Uneven hem
Wavy hem

**Lining:**

Puckering at lining seam
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**Leg:**

Irregular hem width
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**Labels, Customize labels and Embroideries:**

Label insecurely stitched (embroidered label)
Label folded by stitching (embroidered label)

**Printing Defects in customized logos or print images:**

Printing faults – (printing stain or cracking print result)
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**Accessories:**

Wrong accessories
Zipper slider not running smoothly
Wavy zipper
Press button too tight or loose to close or open
Misplaced Velcro tapes
Missed shoulder pads
Misplaced shoulder pads

**Body:**

Excess gathering at any seam
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Unmatched seams at arm hole
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Improper gatherings at sleeve cap
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